



TECHNICAL DATA SHEET

GRODAL ALSB 105

Vanishing Drawing/Stamping Oil

DESCRIPTION

Grodal ALSB 105 is a solvent based vanishing drawing stamping & blanking oil. This product leaves slight film of oil with corrosion inhibition properties. It is having excellent water displacing characteristics. It is low odour, colourless & free from sulphur and chlorine.

APPLICATION

Grodal ALSB 105 is recommended for tapping, fine blanking & stamping of ferrous and non-ferrous metals upto 1 mm. Also stamping & blanking of aluminium air conditioning fins.

BENEFITS

- | Easy application
- | Provides protection by displacing water
- | Fast drying
- | Excellent non staining property

TECHNICAL DATA

Colour & Appearance	:	Colourless to Pale
Sp.Gravity @ 30°C	:	0.735 - 0.765
Kin.Viscosity @40°C	:	1.20 -1.60 cSt
Non Volatile % w/w	:	5 - 10
Chlorine	:	Absent
Sulphur	:	Absent

SAFETY

This oil is unlikely to present any significant health or safety hazard when properly used in the recommended application as well as good standards of industrial and personal hygiene is maintained.

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